

WHAT IS CLAIMED IS:

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1. A capacitor, comprising:
a pair of electrodes; and
a ferroelectric film sandwiched between
the electrodes,
- 10 wherein the electrodes are provided
perpendicular to a direction of a polarization axis
of the ferroelectric film.
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2. The capacitor as claimed in claim 1,
wherein the electrodes are plates and substantially
parallel to each other.
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3. The capacitor as claimed in claim 1,
25 wherein the ferroelectric film is an epitaxial film.
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4. The capacitor as claimed in claim 1,
wherein the ferroelectric film comprises a
perovskite structure, a bismuth layer structure, or
a tungsten bronze structure.
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5. The capacitor as claimed in claim 1, wherein the ferroelectric film comprises PZT or a material formed by adding La, Ca, Sr, or Nb to PZT.

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6. The capacitor as claimed in claim 1, wherein the electrodes comprise one of Pt, Ir, Ti, Ru, and oxides thereof.

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7. A semiconductor device, comprising:
a semiconductor substrate; and
a capacitor provided on the semiconductor substrate, the capacitor including a pair of electrodes and a ferroelectric film sandwiched therebetween,
wherein the electrodes are provided perpendicular to a direction of a polarization axis of the ferroelectric film.

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8. The semiconductor device as claimed in claim 7, wherein the direction of the polarization axis of the ferroelectric film is substantially parallel to a main surface of the semiconductor substrate.

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9. The semiconductor device as claimed in

claim 7, wherein the ferroelectric film is an epitaxial film.

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10. The semiconductor device as claimed in claim 7, wherein the ferroelectric film comprises a perovskite structure, a bismuth layer structure, or a tungsten bronze structure.

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11. A semiconductor device, comprising:
a semiconductor substrate;

a transistor formed on the semiconductor substrate, the transistor including a gate electrode and a diffusion region;

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a first interlayer insulating film covering the semiconductor substrate and the transistor;

a second interlayer insulating film formed on the first interlayer insulating film; and

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a capacitor formed in the second interlayer insulating film, the capacitor including a pair of electrodes and a ferroelectric film sandwiched therebetween,

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wherein the electrodes are provided perpendicular to a direction of a polarization axis of the ferroelectric film.

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12. The semiconductor device as claimed in claim 11, wherein the direction of the

polarization axis of the ferroelectric film is substantially parallel to a main surface of the semiconductor substrate.

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13. The semiconductor device as claimed in claim 11, wherein the ferroelectric film is an epitaxial film.

14. The semiconductor device as claimed in claim 11, wherein the ferroelectric film comprises a perovskite structure, a bismuth layer structure, and a tungsten bronze structure.

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15. A method of manufacturing a semiconductor device including a capacitor including a pair of electrodes and a ferroelectric film with ferroelectricity sandwiched therebetween, the method comprising the steps of:

(a) depositing the ferroelectric film on a first substrate;

(b) forming the capacitor by grinding the ferroelectric film and forming the electrodes so that the electrodes are perpendicular to a direction of a polarization axis of the ferroelectric film;

(c) forming a first interlayer insulating film covering a surface of the first substrate and the capacitor;

(d) forming a transistor on a second

substrate, the transistor including a gate electrode and a diffusion region;

(e) forming a second interlayer insulating film covering a surface of the second substrate and
5 the transistor;

(f) flattening surfaces of the first and second interlayer insulating films by chemical mechanical polishing;

(g) integrating the first and second
10 substrates by joining the flattened surfaces of the first and second interlayer insulating films; and

(h) removing the first substrate.

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16. The method as claimed in claim 15,
wherein the first substrate employs one of a (100)
surface and a (010) surface thereof as a main
20 surface.

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17. The method as claimed in claim 16,
wherein the first substrate has an inclination with
an offset angle from the one of the (100) surface
and the (010) surface thereof.

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18. The method as claimed in claim 16,
wherein the first substrate comprises MgO, SrTiO₃,
35 α -Al₂O₃, or MgAl₂O₄.

19. The method as claimed in claim 15,
wherein:

a buffer layer is formed on the first
substrate;

5 the first substrate comprises a Si
substrate; and

the buffer layer comprises a MgO layer, an
yttrium-stabilized ZrO_2 layer, a SrTiO_3 layer, a
 MgAl_2O_4 layer, or a CaO layer.

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20. The method as claimed in claim 19,
15 wherein:

an additional buffer layer is formed on
the buffer layer;

the buffer layer comprises the MgO layer;
and

20 the additional buffer layer comprises a
 SrRuO_3 layer, a $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$ layer, or a $\text{La}_{2-x}\text{Sr}_x\text{CuO}_4$
layer.

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21. The method as claimed in claim 15,
wherein:

30 a buffer layer is formed on the first
substrate;

the first substrate comprises a Si
substrate; and

the buffer layer comprises a SrRuO_3 layer,
a $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$ layer, or a $\text{La}_{2-x}\text{Sr}_x\text{CuO}_4$ layer.